Oriental motor

Product Guide

QSTEP Hybrid Control System

Linear & Rotary Actuators

Network - Controllers

Stepper Motors

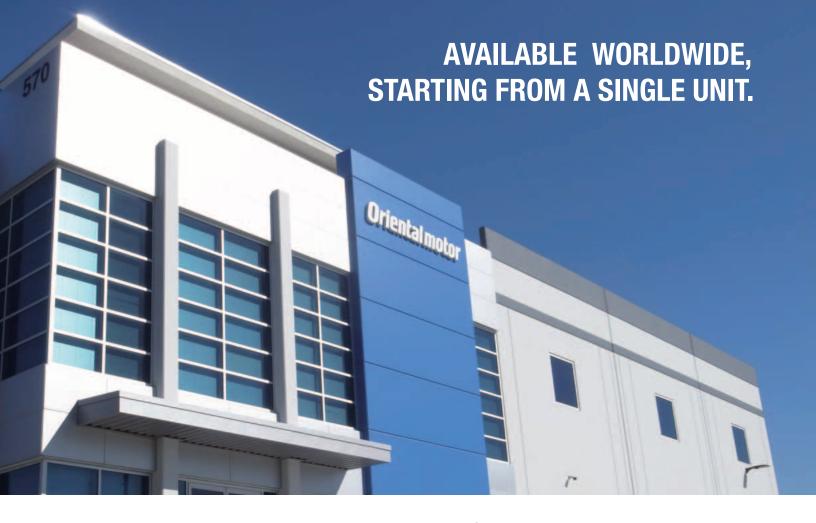
Brushless Motors

Standard AC Motors

Cooling Fans

Modular Automation

2023
2024



GLOBAL SALES NETWORK

15 countries

Bringing Oriental Motor to the Global Market

Industrial – Medical – Packaging – Material Handling – and so much more.

Worldwide, our refined product development enables daily operations across all fields of business. Honoring our corporate philosophy built on over 100 years of history. We continually evolve to meet our customers' needs-wherever they are.

















Products of Oriental Motor

Oriental Motor offers approximately 50,000 items as standard products.

Your optimal motion system can be found among our extensive product line-up. From our industry leading **QSTEP** Hybrid family of positioning products, high torque stepper motors to our speed control or constant speed motors designed for value and long life. For thermal management we offer a wide range of cooling fans, alarms and accessories.

OSTEP Hybrid Control System



- Mechanical Absolute Encoder Stepper Motors
- Closed Loop
- Positioning, Speed, Torque Control
- Electromagnetic Brake Types
- Geared Types



- Linear & Rotary Actuators
- Transport
- Push/Pull
- Lifting
- Gripping
- Rotating

Network - Controllers



- EtherNet/IP
- EtherCAT. →
- Modbus (RTU)
- CC-Link
- MECHATROLINK
- Single Axis Controller

Stepper Motors



- 2 Phase 1.8°, 0.9°
- 5 Phase 0.72°, 0.36°
- Drivers
- Encoder Motors
- Electromagnetic Brake Types
- Geared Types

Brushless Motors



- Speed Control
- Compact Yet Powerful
- Excellent Speed & Torque Performance
- Space Saving
- Energy Saving
- No Brushes = No Maintenance

Standard AC Motors



- 1 W (1/750 HP)~3 HP
- Single & 3 Phase
- Fixed Speed
- Speed Control
- Electromagnetic Brake Types
- Geared Types

Cooling Fans



- AC or DC Input
- Alarms
- Axial Flow
- Blowers
- Cross Flow
- Thermostats
- Enclosure Types

Modular Automation



- Flexibility in Production Layout
- High-Mix, Low-Volume Production
- Energy Saving
- Productivity Improvements
- Space Saving
- Resolve Labor Shortage

Short Lead Times

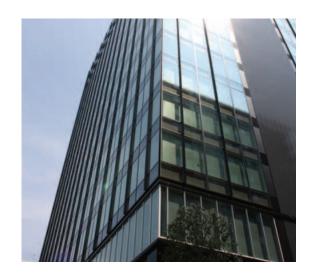
Delivering What is Needed, When it is Needed.

Our manufacturing system allows the manufacturing of an order with little notice, in any quantity requested. Additionally, our one-by-one process allows us to manufacture one product as easily as one hundred.

Our main products are stocked and able to ship from the warehouse closest to your ship to location.



Oriental Motor Corporate Overview



ORIENTAL MOTOR CO., LTD. Company

Founded 1885 Established 1950

Representative President Eiji Kawahito

4.1 billion yen Capital Sales

Consolidated 66.8 billion yen (At the end of March

Number of Consolidated 3,079 (At the end of March 2022)

Employees

Company Development, manufacture and sale of small precision Activity motors and electronic circuits for motion control **Head Office** 4-8-1, Higashiueno, Taito-ku, Tokyo, 110-8536, Japan

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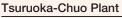
R&D Center **Factories**

Tsuruoka-Chuo Plant Tsuruoka-Nishi Plant

Soma Plant Tsukuba Plant Tsuchiura Plant Kashiwa Plant Kofu Plant

Takamatsu-Kozai Plant Takamatsu-Kokubunji Plant

Manufacturing Technology R&D Center (Joso, Ibaraki)



Development of standard AC motors and brushless motors. Development and manufacturing of control circuits and cooling fans.



Tsuruoka-Nishi Plant Manufacturing of standard AC motors, brushless motors and gearheads.



Soma Plant

Development and manufacturing of stepper motors and control circuits.



Development of various motor and control circuits. Manufacturing of control motors.

Evaluating, analyzing, and measuring various products.



Tsuchiura Plant Development and

manufacturing of gearheads and motorized actuators.



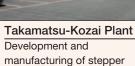
Kashiwa Plant

Research and development on the ideal accessories and peripheral equipment for every product.



Kofu Plant

Manufacturing and production technology development of control circuits. Evaluating, analyzing and measuring various products.



motors.



Takamatsu-Kokubunji

Manufacturing of stepper motors.



Oriental Motor Supports Global Manufacturing

Since its founding in Japan in 1885, Oriental Motor globally has been providing the optimal motion systems as part of our total service, to meet the widest market demands. For over a century we have concentrated on technological advancement and product design improvement. This emphasis is evident in the sophisticated devices that we market today. Oriental Motor's sales and service network is international, with offices throughout North America, Europe and Asia. Domestically, ORIENTAL MOTOR U.S.A. CORP. was established in 1978. We produce a wide variety of fractional horsepower products to meet all your motion control needs.

Quality

In order to meet all motion control needs, we expanded our product line. Our accumulated technological excellence reflects our long years of dedication to quality.

With our strengths, such as high torque, high precision, long life, low noise and ease of selection, our established systems aim to produce products that our customers can rely on.



Speed

You can order the products listed in our catalog or website anytime, anywhere and in any quantity you need. We deliver orders of any size, from one piece or more, with the shortest lead-times. With our stable production, quality control and logistics systems, we relentlessly pursue improvements and excellence in order to continue providing our products and services to our customers all over the world.



Product & Technology Training

Virtual or On-Site Technical Seminar

Oriental Motor offers virtual or in-person training and product demonstrations at your location. Contact your local sales office or our Technical Support Team for more information or to schedule a training seminar.

Lunch & Learn Seminars

You can schedule an on-site lunch & learn seminar with our Sales and Application Engineer staff. For this one-hour session, Oriental Motor will discuss our latest technology for solving simple to challenging motion requirements.



Oriental Motor

Provides Customer Support for Products and Services

Find the Right Solution from Approximately 50,000 Standard Products



Always Available,
Before & After Sales Support
Services



At Oriental Motor, we carry nearly 50,000 standard products, including motors, actuators and fans.

With our solid production, quality control and logistics systems, Oriental Motor products can be delivered to customers when they need it, in as little as 1 day, starting from an order of just 1 piece.

Oriental Motor also offers an extensive support system to help customers select the optimal product. From selection, design and equipment setup, to after-sales services, Oriental Motor provides support for all of our customers' needs.

Contact Us

■ Estimates ■ Product Inquiries ■ Orders ■ General Information

By Live Chat



www.orientalmotor.com

"Need Help?" popup Available - Monday to Friday, 8:30am EST to 5:00pm PST By Email



www.orientalmotor.com/contact

Technical Support
Customer Service / Sales

By Phone



Hours - Monday to Friday, 8:30am EST to 5:00pm PST

Toll-free Customer Support Center

Support: 1-800-468-3982 Sales: 1-800-448-6935

Oriental Motor Offers:

Fast Delivery

No Minimum Order Quantity

Dedicated Support

See Full Product Details

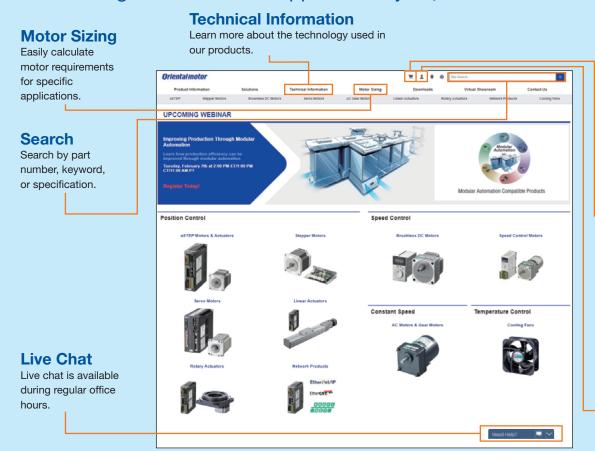
Visit our website for expanded product information, specifications, CAD, accessories and more.



oriental motor

search

Find the Right Solution from Approximately 50,000 Products



Order Online

Convenient online ordering is available.

My Account

Register for My Account to view order history and receive special content.

For technical information searches, please use our website.







On Demand Technical Videos

Stay in Touch

Engineering Notes

- Introduction to new products and technologies
- Motion control basics and application examples
- Tips for motor selection, programming, and troubleshooting



Social Media







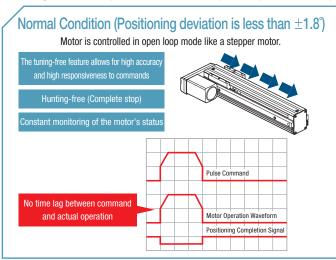


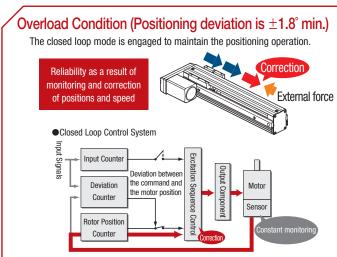
XSTEP Hybrid Control System

Position, Speed and Torque Control

What is **QSTEP**?

QSTEP is a "hybrid" stepper motor-based motor & driver that together, performs independent control which combines the advantages of "open loop" and "closed loop" performance. In addition to high-accuracy positioning and speed control, it can perform control that restricts the motor's generated torque to a user set value (such as push-motion operation).

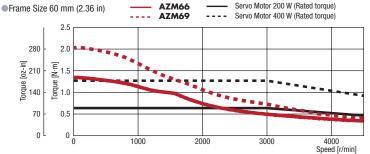




Performance

"Rated output" is not listed because **QSTEP** has no "rated speed." Refer to the graph on the right to compare rated torque of **QSTEP** to watts of servo motor's rated output torque.

- Generates high torque in the mid-to-low speed range
- Excels at frequent starting and stopping operation that requires acceleration/deceleration torque

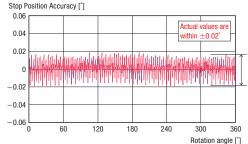


Data for the speed-torque characteristics is based on Oriental Motor's internal measurement conditions. If the conditions are changed, the characteristics may also change as a result.

Stopping Accuracy

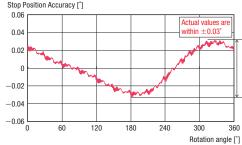
The stopping accuracy of a typical \mathcal{U}_{STEP} is $\pm 0.05^{\circ}$ (under no load), which is equivalent to that of servo motors. These graphs show the actual measured stopping accuracies when an \mathcal{U}_{STEP} and an AC servo motor were rotated once.

• Stopping accuracy of **QSTEP** (Actual measurements)



[Example] When the ball screw lead is 10 mm, the α -step stopping accuracy is $\pm 1.4 \mu m$ and the repetitive positioning accuracy of a common ground ball screw is $\pm 10 \mu m$.

 Stopping accuracy of AC servo motor with a common 20-bit encoder (Actual measurements)
 Stop Position Accuracy [*]

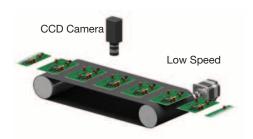


The stopping accuracy of an AC servo motor is the encoder resolution ±1 pulse*. The above shows the actual values that result from differences in the encoder's assembly. \$1,048.576 p/rev at 20 bits

Application Examples



Complete synchronization with commands



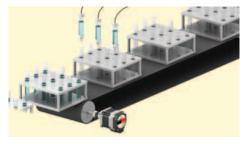
Low-vibration operation Push-Motion Operation even at a speed near 0 r/min



Push-motion operation



Arm robot
Refer to Robot Controller MRC01 on Page 20.



Frequent repetitive starting and stopping



Transfer of large inertial load



X-Y-Z gantry system



Parallel link robot

Advantages of the AZ Series

The **AZ** Series **Q**5TEP hybrid control system features absolute sensing using a multiple-rotation mechanical sensor. The system constantly monitors the motors position even during a sudden power off situation.

- Mechanical-Type Sensor / Multiple-Rotation Absolute System ±900 rotations the driver knows where the motor position is.
 No return to home is necessary.
- Home Setting Method Improves Return-to-Home Accuracy
 Home operation does not depend on a sensor sensitivity.
- No External Sensors or Batteries Required
 The driver uses the motor sensor to determine rotor position
- No Hunting / No Gain Tuning
 Utilizes the high response and mechanical advantage of a Stepper Motor
- Continues Operation Even with Sudden Load Fluctuations and Sudden Acceleration Runs in normally open loop control. If overloaded, switches to closed loop control.
- Monitoring Functions
 Speed, motor, driver temperature, load factor, odometer and much more can easily be monitored.

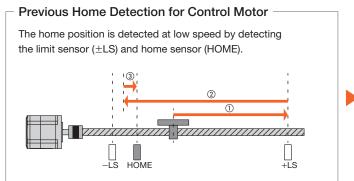


No External Sensors Required with the AZ Series

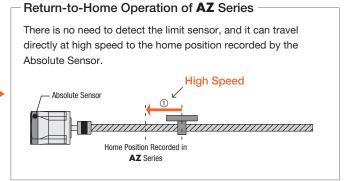
The **AZ** Series driver uses the positioning information managed by the mechanical absolute sensor. The position information can be preserved, even if the power turns off or if the cable between the motor and the drive is disconnected. No battery required.

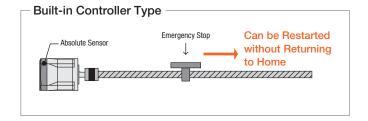
Shortened Reset Time (1) High Speed Return-to-Home

Because return-to-home is possible without using an external sensor, return-to-home can be performed at high speed without taking the sensor sensitivity into account, allowing for a shortened machine cycle.



Shortened Reset Time ② Return-to-Home is not Necessary If the power shuts down during a positioning operation, the positioning information is retained. For built-in controller types, positioning operations can restart without performing a return-to-home operation when recovering from an emergency stop of the production line or a blackout.





AZ Series Driver Types









- Stored Data, Pulse Input Type
- Network / RS-485 / Monitoring
- No Additional Sensors Required





Home Setting Method

The home position can be easily set by pressing a switch on the drivers surface, which is saved by the Mechanical Absolute Encoder. In addition, home setting is possible with the **MEXEO2** data setting software or external input signal.

Home position is easy to adjust by moving the motor to a desired position manually.

EtherNet/IP EtherCAT.











Motor / Geared Types



Standard



Tapered Hob



Harmonic (no backlash)



Right Angle (face gear)



Planetary



Planetary (attach load)



Planetary (high torque)



Actuator Types



Linear Slides



Linear Cylinders



Rotary Actuators



Rack & Pinion



Compact Electric Cylinder



AC Input – Single Axis



AC Input

AZ Series



,511°...* (*E*

Frame Sizes		1.65 in (42 mm), 2.36 in (60 mm), 3.35 / 3.54 in (85 / 90 mm)	
Holding Torque		42 oz-in∼974 lb-in (0.3∼110 N·m)	
Resolution (P/R)		1000	
Options		Electromagnetic Brake	
Gear Types		Tapper Hob / Planetary / Right Angle / Harmonic	
Driver Types		Pulse / RS-485 / EtherNet/IP / EtherCAT / Profinet	
Main Dawar Cumply	Single-Phase (VAC)	100-120 / 200-240	
Main Power Supply	Three-Phase (VAC)	200-240	
Control Power Supply (VDC)		24	
Starting From (Motor+Driver+Cable)		\$963.00	

DC Input – Single Axis





Multi- Axis (DC Input)



DC Input

AZ Series

AE OCITOS		C = 05 C C	
Frame Sizes		0.79 in (20 mm), 1.10 in (28 mm), 1.65 in (42 mm), 2.36 in (60 mm)	
Holding Torque		2.8 oz-in~354 lb-in (0.02~40 N·m)	
Resolution (P/R)		1000	
Options		Electromagnetic Brake	
Gear Types		Tapper Hob / Planetary / Right Angle / Harmonic	
Driver Types		Pulse / RS-485 / EtherNet/IP / EtherCAT / Profinet	
Power Supply	Power Supply VDC 24/48		
Starting From (Motor+Driver+Cable)		\$773.00	

*Profinet Only

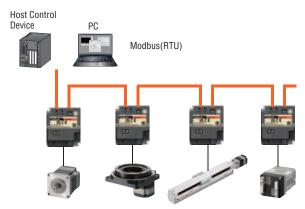


• The connected motors and linear & rotary actuators are representative examples.

mini Driver



FA Network Compatible



*By using **AZD-KR2D** in combination with a network converter (gateway), control by CC-Link, MECHATROLINK or EtherCAT can be supported.

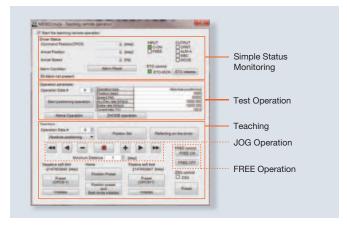
Support Software **MEXEO2**

The MEXEO2 support software is a universal motion control and monitor software used with many products from Oriental Motor, such as the AZ Series, CVD Series or brushless DC drivers from BLE2 Series and BLV Series R Type. The MEXEO2 support software is ideal for designing and testing motion to production by copying the programs to the driver to monitoring the status of motion applications.

The programming method of the MEXEO2 software differs from traditional stored program type controllers. Instead of writing long programs and subroutines, data sets are written in the form of a table. Each data set contains parameters for a specific motion profile with its own starting speed, operating speed, acceleration/deceleration rates, and torque (current)...etc. This software is free and can be easily downloaded from our website.

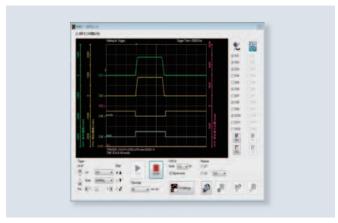
Teaching and Remote Operations At startup

It is possible to easily set the home position and drive the motor from the support software. Teaching and test operation are performed before connecting to the host system, which shortens the equipment's startup time.



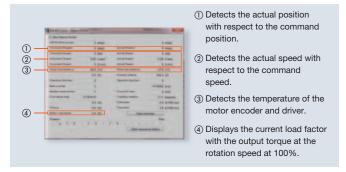
Waveform Monitoring At startup

Monitors the motor's operating status and output signal status with oscilloscope-like images. Use at equipment startup, adjustment, etc.



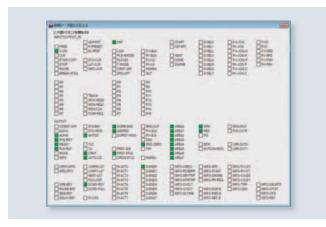
Status Monitoring

Besides operating speed, motor and driver temperature, load factor monitoring, and cumulative rotations, etc., can also be monitored since the start of use. The desired signals can be output for these items, allowing for efficient maintenance.



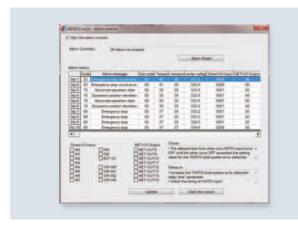
I/O Testing At startup While running

Easily performs input signal monitoring and forced output of output signals. This is a convenient function for checking connection with the host system and network I/O operations.



Alarm Monitoring At startup

When any abnormality occurs, the details of the abnormality, operating status and countermeasure can be verified.



Multi-Monitoring Compatibility

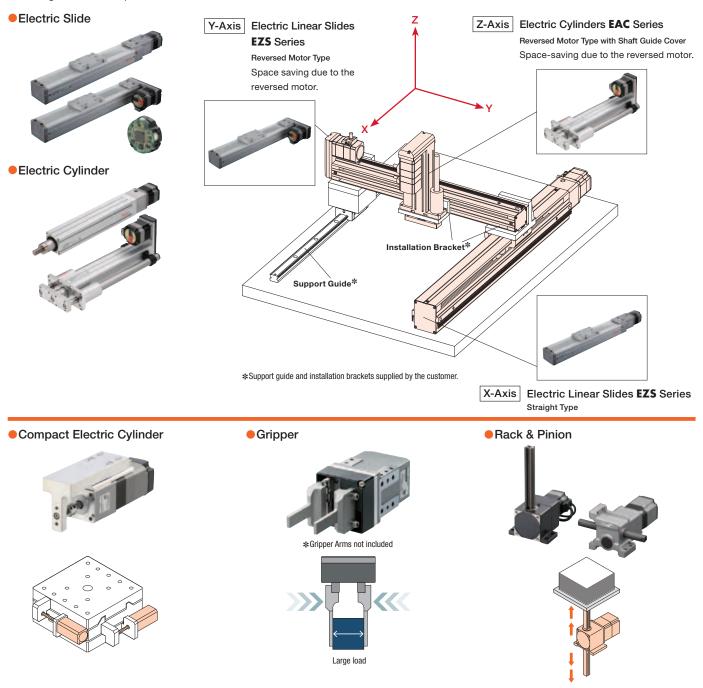
Several setting screens for data setting, test operation, monitoring, etc. can be opened and used on separate screens at the same time. This makes equipment startup, adjustment, etc. easier.



Linear & Rotary Actuators

Aster Hybrid Control System

A broad selection of linear & rotary electric actuators using the **AZ** Series α by hybrid control system as the driver source are available for a wide range of motion requirements.



Hollow Electric Rotary Actuator



Vertical Mount Type



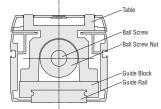


Large-Diameter Hollow Output Table Makes Simple Wiring and Piping Possible

Linear Motion / Transport



High Rigidity / High Accuracy Guide *LM Guide and Ball Retainer are registered trademarks of THK.



Traveling Parallelism of 0.03 mm or Less

EZS Series: with AZ Series

FU (E

Max. Speed (mm/s)		800	
Max. Transportable Mass - Vertical (kg)		30	
Max. Transportable Mass - Horizontal (kg)		60	
Repetitive Positioning Accuracy (mm)		±0.02	
Stroke Length (mm)		50 - 850	
	VDC	24/48	
Power Supply	Single-Phase (VAC)	100-120 / 200-240	
	Three-Phase (VAC)	200-240	
Starting From (Actuator+Driver+Cable)		\$1,412.00	

Slim with High Transportable Mass



Push / Pull

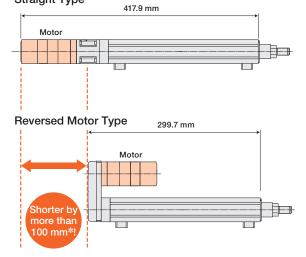


EAC Series: with AZ Series

FU° (€

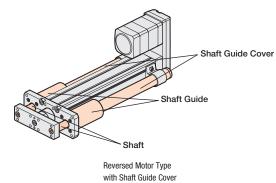
Max. Speed (mm/s)		600
Max. Transportabl	e Mass - Vertical (kg)	28
Max. Transportabl	e Mass - Horizontal (kg)	60
Repetitive Positioning Accuracy (mm)		±0.02
Stroke Length (mm)		50 - 300
Thrust Force (N)		400
Push Force (N)		500
	VDC	24/48
Power Supply	Single-Phase (VAC)	100-120 / 200-240
	Three-Phase (VAC)	200-240
Starting From (Actuator+Driver+Cable)		\$1,228.00

High Strength, Space Savings Straight Type



*When electromagnetic brake is installed

With or Without Guide Cover



Push / Pull / Transport

DR Series

Micromovement and High Positioning Accuracy

Compact, Space Saving

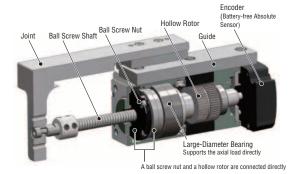


DR Series: with AZ Series

(€

Frame Size (mm)		20 / 28 / 42 / 60
Max. Speed (mm/s)		200
Max. Transportable Mass - Vertical (kg)		50
Max. Transportable Mass - Horizontal (kg)		50
Max. Thrust Force (N)		500
Repetitive Positioning Accuracy (mm)		±0.003/±0.005/±0.01
Stroke Length (mm)		25~50
Options		Brake / Guide / Knob / Ball Screw Cover / Installation Plate
Power Supply	VDC	24/48
Starting From (Actuator+Driver+Cable)		\$1,196.00





Gripping

EH Series



EH Series: with AZ Series

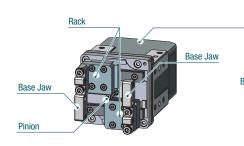
CE

Maximum Grip Force (N)		27
Repetitive Positioning Accuracy (mm)	each side	±0.02
Backlash (mm)	each side	0.1
Stroke (mm)		25 (12.5 each side)
Maximum Speed (mm/s)		156 (78 each side)
Push Speed (mm/s)		20 (10 each side)
Minimum Travel Amount (mm)		0.02 (0.01 each side)
Permissble Load (N)		15
Static Permissble Moment (N·m)		MP:1.2 MY:0.12 MR: 0.4
Power Supply	VDC	24/48
Starting From (Actuator+Driver+Cable)		\$1,251.00

Small and Light Weight



High Reliability, Closed Loop Control





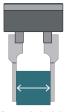
Battery-Free Absolute Sensor (ABZO Sensor)

Grip

Adjust



Measure



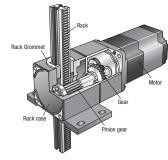
Measure the load size

Linear Motion / High Power



L Series: with AZ Series Frame Size (mm)		60/80
wax. Speeu (IIIII/S)	Large Transportable Mass Type	90
May Transportable Mass (Ica)	High-Speed Type	20
Max. Transportable Mass (kg)	Large Transportable Mass Type	100
May Thrust Force (N)	High-Speed Type	220
Max. Thrust Force (N)	Large Transportable Mass Type	1008
Stroke Length (mm)		100~1000
Туре		Horizontal / Vertical
Option		Electromagnetic Brake
	VDC	24/48
Power Supply	Single-Phase (VAC)	100-120, 200-240
	Three-Phase (VAC)	200-240
Starting Price (Actuator+Driver+Cable)		\$1,328.00

Compact and High Strength



LJ Series



LJ Linear Head *OSTEP* **AZ** Series *Also available with Three-Phase Induction Motors KIIS Series electromagnetic type

LJ Series: with AZ Series

LJ Series: with AZ Series		c 91 0°us ∈€
Frame Size (mm)		90
Max. Speed (mm/s)		500
May Transportable Mass (kg)	40 mm/s	200
Max. Transportable Mass (kg)	188 mm/s	55
Max. Thrust Force (N)		1961
Stroke Length (mm)		100~700
Туре		Horizontal / Vertical
Combination Motors*		AZ Series TS Geared Type
Davies Const.	Single-Phase (VAC)	100-120
Power Supply	Three-Phase (VAC)	200-240
Starting Price (Actuator+Motor+Driver+Cable)		\$1,778.00

Rotate

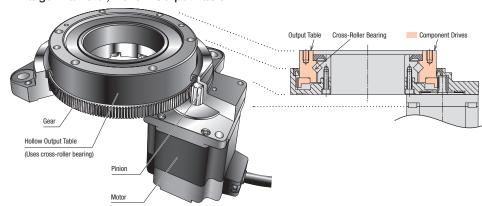
DG Series





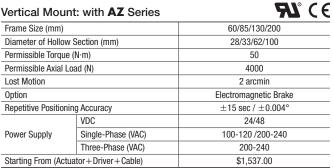
Horizontal Mount Type

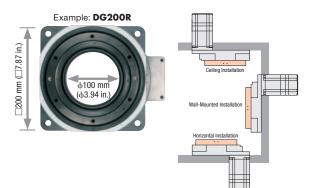
Large-Diameter, Hollow Output Table



High Positioning Accuracy, Non-Backlash

Vertical Mount: with AZ Series





Network / Controller Products

Overview

Motor control via network communication can detect the status of the motor directly by data. This results in a shorter development period, increased reliability and maintainability of the equipment.

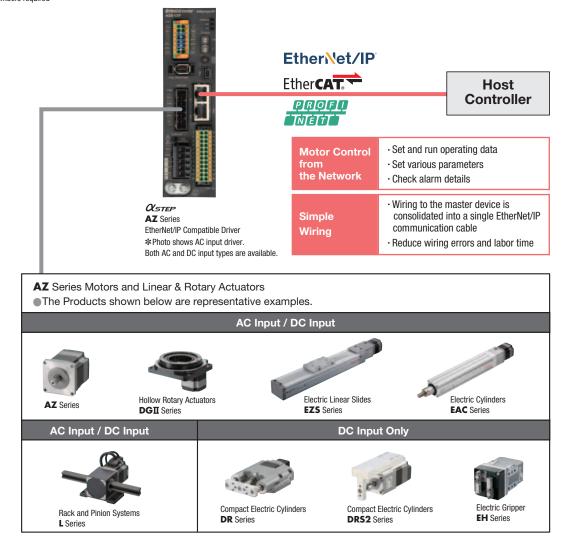
By expanding the network supported product line, Oriental Motor meets diversifying network environments of factory automation (FA).







Oriental Motor offers single axis EtherNet/IP or EtherCAT communications in our AZ Series family of stored data drivers. *Different part numbers required



• EDS File for EtherNet/IP

An EDS file has been prepared to allow EtherNet/IP-compatible products to be used more easily.

The EDS file can be downloaded from the Oriental Motor website.

• ESI File for EtherCAT

An ESI file has been prepared to allow EtherCAT compatible products to be used more easily.

The ESI file can be downloaded from the Oriental Motor website.

• GDS File for PROFINET

A GDS file has been prepared to allow PROFINET-compatible products to be used more easily.

The GDS file can be downloaded from the Oriental Motor website.

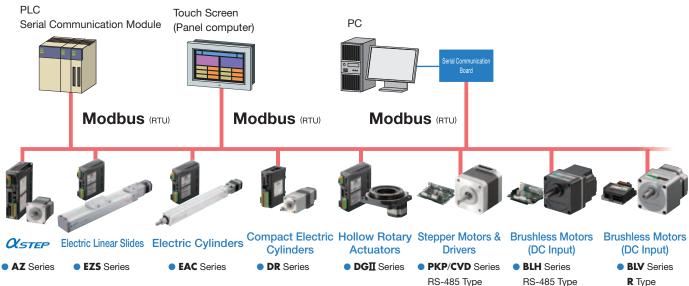
Ethernet/IP™ is a trademark of ODVA, Inc

Ether (AT. is a registered trademark licensed by Beckhoff Automation Gmbh,

PROFINET is a trademark or registered trademark of PROFIBUS Nutzerorganisation e.V. (PNO).

Modbus (RTU)

Oriental Motor offers single axis Modbus (RTU) communication in our **AZ**, **PKP/CVD** RS-485 Type, **BLV R** Type and linear based products. *Modbus is a registered trademark of Schneider Automation Inc.



Built-In Controller (Stored Data Type)

For I/O or Network control, stored data drivers with built-in controller ability (stored data type) using our **MEXEO2** Support Software (Free Download) is available in our **AZ** Series and **BLV** Series **R** Type of products.



The operating data is set in the driver, and is then selected and executed from the host system.

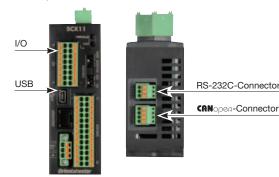
- Simple Wiring
- No Additional Pulse Module Required
- •I/O Control
- Driver / Motor Monitoring
- Daisy Chain up to 16 Drivers
- Use with **MEXO2** Support Software

Single Axis Programmable Controller (Stored Program Type)

The **SCX11** universal controller is a highly functional and sophisticated controller, equipped with program editing and execution functions and able to control the motor via various serial ports such as USB, RS-232C and **CRN**OCO.



- Stand Alone Pulse Generator
- Store up to 100 Sequence Programs
- External Encoder Input
- USB Port Standard
- Direct Command Operation via CAN○○○
- •24 VDC
- List Price: \$383.00



Gateways

Oriental Motor offers additional Gateway Network Converters. *EtherCAT is a registered trademark licensed by Beckhoff Automation Gmbh, Germany *MECHATROLINK is a registered trademark of MECHATROLINK Members Association *SSCNETIII/H is a registered trademark of Mitsubishi Electric Corporation

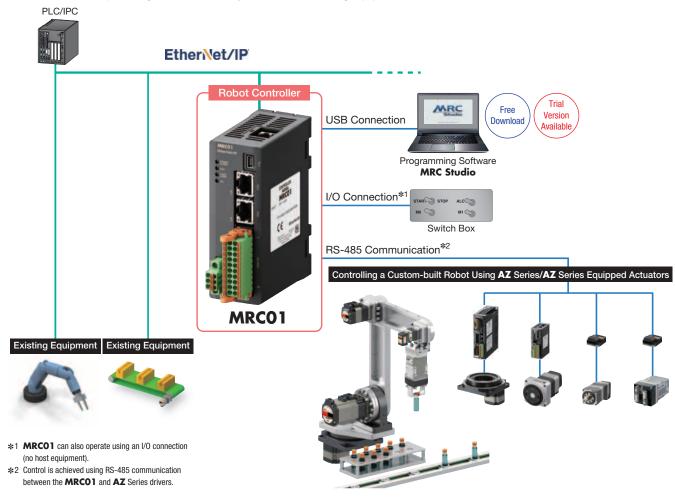


Robot Controller MRC01

The MRC01 robot controller supports easy programing and control of in-house designed custom built robots. Use the ASTEP AZ Series family of products to support your in-house design for improved performance and ease of use.

Easily Introduce Custom-built Robots to Existing Systems

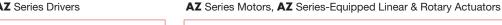
The connection between the MRCO1 and host system is controlled directly via EtherNet/IPTM. Custom-built robots can be added easily, without the need to make major changes to the control system from the existing equipment.



Applicable Products

This controller can connect to the following AZ Series drivers. It can also be connected to an AZ Series-equipped Linear & Rotary Actuators.









Application Example

This is an in-house (original) SCARA robot that automates pick-and-place and transport between processes in a limited space. It is used in automated production lines for gluing, measuring, and assembly, which were conventionally done manually.



5 Axes (3 Links + Lift + Electric Gripper)		
Robot Controller MRC01		
0.7 kg	0.7 kg	
500 mm/s	(Maximum Speed at Gripper Base Jaws)	
Axis 1	500 mm/s	
Axis 2	500 mm/s	
Axis 3	500 mm/s	
Axis 4	40 mm/s	
Axis 5	156 mm/s (Both Sides)	
100V AC		
24V DC		
4 kg		
	Robot Cont 0.7 kg 500 mm/s Axis 1 Axis 2 Axis 3 Axis 4 Axis 5 100V AC 24V DC	

System Configuration

It is controlled by Ethernet/IP. The MRC01 and AZ series drivers are controlled via RS-485 communication.





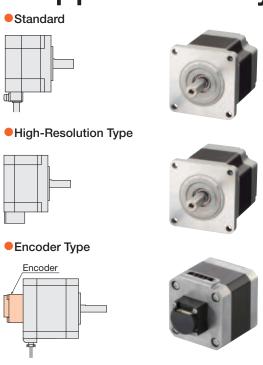
Stepper Motors

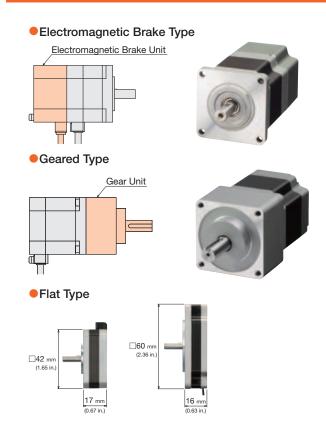


Oriental Motor offers a wide range of high torque stepper motors in frame sizes from 0.79 in. (20 mm) up to 3.54 in. (90 mm). Geared types, encoders, brake options and various motor windings are offered.

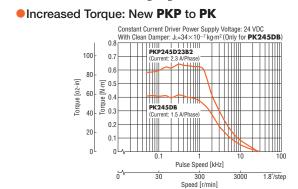
For improved performance, full time microstepping drivers with Smooth Drive are available, reducing noise and vibration and controlling heat output.

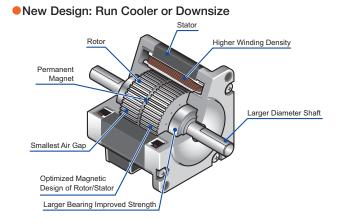
Stepper Motor Types



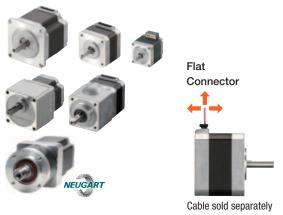


PKP Stepper Motor Features





PKP Series



High Torque, Low Vibration, Ridged Construction, Downsizing

1.8°/0.9°/0.72°/0.36°

PKP Series	C €*
Frame Sizes	0.79 in (20 mm), 1.10 in (28 mm), 1.38 in (35 mm) 1.65 in (42 mm), 2.22/2.36 in (56.4/60 mm), 3.35 / 3.54 in (85 / 90 mm)
Holding Torque	2.8 oz-in~1062 lb-in (0.02~120 N·m)
Decelution (D/D)	2 Phase (1.8°/0.9°)
Resolution (P/R)	5 Phase (0.72°/0.36°)
Options	Flat Motor / Electromagnetic Brake / Encoder (500P/R optical type. 1000P/R magnetic type is coming soon.)
Gear Types	Spur / Spur with Center Shaft / Tapper Hob / Planetary / Harmonic
Starting From (Motor)	\$46.00

*Varies by items. See the website for the details.

CVD Driver



CVD Series		
Motor Types (Bi-polar)		2 Phase (1.8°/0.9°)
		5 Phase (0.72°/0.36°)
Outp	ut Current (Amps)	0.5~4.5*
Smo	oth Drive	2048 per step
Max	Resolution	125 000 stens ner rev

24

0.5~4.8*

\$143.00

Input Current (Amps) Starting From (Driver) *See individual driver for ratings

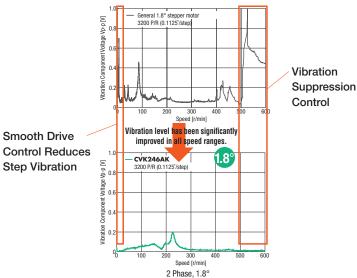
Setting

VDC

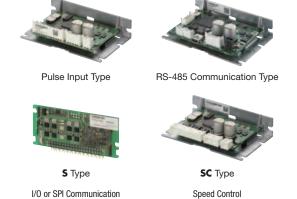
DC Input

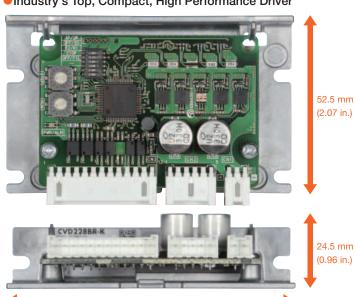
Power Supply

Low Vibration with Full-Time Microstepping General 1.8° stepper mo 3200 P/R (0.1125°/step)



Industry's Top, Compact, High Performance Driver





Mass 20 g (0.71 oz) to 70 g (2.47 oz)

85 mm (3.35 in.)

(Differs according to the driver type.)

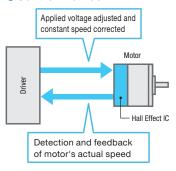
Brushless Motors



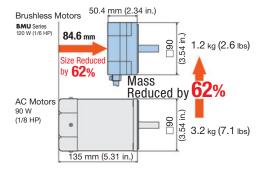
Brushless motors offer excellent energy efficiency and savings equivalent to IE4, excellent speed stability, as well as a wide speed control range. Brushless motors use permanent magnets in the rotor of three-phase motors. With Brushless motors there is no brush and commutator resulting in a maintenance free motor.

On the inside of the stator, there is a built-in hall effect IC (magnetic sensor) that detects magnetic field changes with the permanent magnets. The feedback signals from the hall effect IC of the motor are compared with the setting speed by the driver and the motor speed is adjusted continuously.

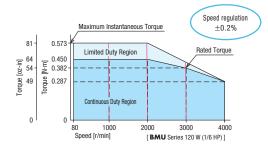
Control Method



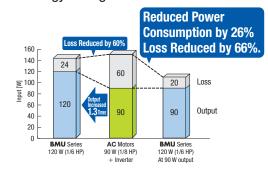
Compact and Lightweight



■Wide Speed Range: 80~4000 r/min

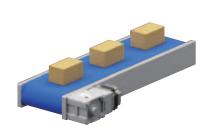


Energy Savings



Application Examples

Conveyor / Transportation



Agitators/Pumps/Dispensers



Torque Limiting



Before Selection / Warranty

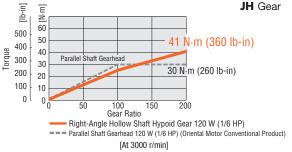
Geared Options



Parallel Shaft JV Gear	Foot Mounted Parallel Shaft JB Gear	Right Angle Hollow Shaft JH Gear
Radial Load	Radial Load	Radial Load
Axial Load	Axial Load	Axial Load
450:1 Gear Reduction; 3000 RPM at Motor	600:1 Gear Reduction; 3000 RPM at Motor	200:1 Gear Reduction; 3000 RPM at Motor
Radial (Overhung) Load 1163 lb	Radial (Overhung) Load 1331 lb	Radial (Overhung) Load 772 lb
Axial (Thrust) Load 154 lb	Axial (Thrust) Load 185 lb	Axial (Thrust) Load 176 lb
Rated Torque 3814 lb-in	Rated Torque 5159 lb-in	Rated Torque 1575 lb-in

Hypoid Gear





· Hypoid gears allow for high permissible torque without saturation even at higher gear ratios

Helical Gear





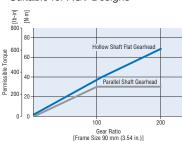
For Foot Mounted Gearhead 5000 18 N·m (4500 lb-in) 500 438 N·m(3876 lb-in) 4000 3000 2000 1000 100 [At 3000 r/min]

· Helical gears allow for the motor torque to be fully utilized even at the highest gear ratio.

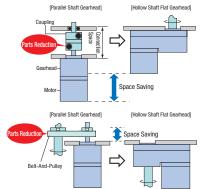
Hollow Shaft Flat Gear (FR Type)



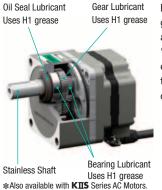
- High Permissible Torque
- Space Saving
- Long Life
- Suitable for AGV Designs



Space Saving

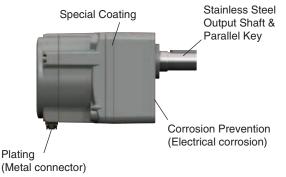


H1 Food-Grade Grease (IP66)



H1 Food-Grade Grease is a grease registered by the NSF as part of a category where the "lubricants used in food-processing environments where there is the possibility of incidental food contact."

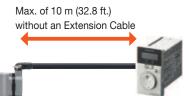
Watertight, Dust-Resistant (IP67)



AC Input Motor / Driver

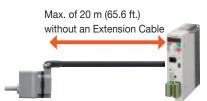
BMU Series





BLE2 Series





- Simple Driver Controls
- Easy Wiring & Set Up
- 4 Speeds Data Setting
- Digital Display Built into the Driver
- IP66/67 Motors



Turn the dial and set to the desired speed.

₽1°us ∈ €

BMU Series

Output Power - Watts (HP)		30 W (1/25 HP)~400 W (1/2 HP)
Frame Size - mm (in.)		60 mm (2.36 in.)~110 mm (4.33 in.)
Speed Range (r/min)		80~4000
Option		IP67 Type
Gear Types		Parallel, Foot, Right Angle, H1 Food Grade Grease (Parallel Shaft type), FR Hollow Shaft
Power Supply	Single-Phase (VAC)	100-120 / 200-240
	Three-Phase (VAC)	200-240
Starting From (Motor+Driver+Cable)		\$361.00

- Easy Set up via Front Control Panel
- Side By Side Mounting
- Up to 16 Preset Speeds
- External DC Voltage Control
- MEXEO2 Support Software
- IP66/67 Motors



 The control panel cannot be removed from the driver.

BLE2 Series

BLE2 Series		removed from the driver.	(
Output Power - Watts (HP)		30 W (1/25 HP)~400 W (1/2 HP)	
Frame Size - mm (in.)		60 mm (2.36 in.)~110 mm (4.33 in.)	
Speed Range (r/min)		80~4000	
Option		Electromagnetic Brake / IP67 Type	
Gear Types		Parallel, Foot, Right Angle, H1 Food Grade Grease (Parallel Shaft type), FR Hollow Sha	ft
Dower Cupply	Single-Phase (VAC)	100-120 / 200-240	
Power Supply	Three-Phase (VAC)	200-240	
Starting From (Motor+Driver+Cable)		\$458.00	

DC Input Motor and Driver

BLH Series



- 2 Motor types (Connector or Cable)
- 3 Driver types (Analog, Digital or RS-485 Communications)
- •80 to 3000 r/min
- Torque Limiting & Deceleration Stop
- MEXEO2 Support Software

BLH Series



Output Power - Watts (HP)		15 W (1/50 HP)~100 W (1/8 HP)
Frame Size - mm (in.)		42 mm (1.65 in.)~90 mm (3.54 in.)
Speed Range (r/min)		80~3000
Option		Electromagnetic Brake
Gear Types		Parallel, FR Hollow Shaft, Center Shaft
Power Supply	VDC	24
Starting From (Motor+Driver+Cable)		\$286.00

- Communications Control Through Modbus (RTU) and CANopen
- 1 to 4000 r/min
- Battery-Operated
- MEXEO2 Support Software

BLV Series R Type



7.		07_00 1 1
Output Power - Watts (HP)		60 W (1/12 HP)~400 W (1/2 HP)
Frame Size - mm (in.)		60 mm (2.36 in.)~110 mm (4.33 in.)
Speed Range (r/min)		1~4000
Option		Electromagnetic Brake
Gear Types		Parallel, FR Hollow Shaft, Center Shaft
Power Supply	VDC	24 / 48 (400 W (1/2 HP) type is 48 VDC only)
Starting From (Motor+Driver+Cable)		\$775.00

BLV Series R Type



Modular Automation Products

Refer to Page 32.

Transport Robot Solutions

With the ability to run on battery power, our BLV Series R Type and BLH Series brushless motors can be used as the drive axle for modular robots (AGV/AMR/GTP*) or embedded in other similar Modular devices. These motors contribute to the handling of a wide variety of operating patterns and modular modes in various workplace environments.

*AGV: Automatic Guided Vehicle. AMR: Autonomous Mobile Robot. GTP: Goods To Person



Low-Platform and Thin Design

Face surface mounting with the Flange Drive Adapter

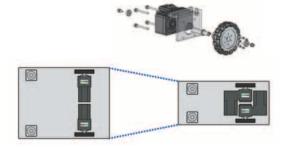




Flange Drive Adapter Sold Separately

Side-mounting with the Hollow Shaft Flat Gearhead





Compact and Lightweight Driver

BLV Series **R** Type

60 W (1/12 HP), 100 W (1/8 HP), 200 W (1/4 HP), 400 W (1/2 HP)



BLH Series

15 W (1/50 HP), 30 W (1/25 HP), 50 W (1/15 HP)



Setting via Networks

BLV Series **R** Type



BLH Series

Modbus(RTU)

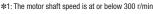
The **BLH** Series can be controlled by software created in ROS. Visit our website for free software download. www.orientalmotor.com

For Larger Loads Used in Robots and Conveyors

A transport robot's load capacity is affected by its permissible radial load. Using a Flange Drive Adapter or a hollow shaft flat gearhead supports requirements of increasing load size and installation in robots and conveyors.

Permissible Radial Load

Gear Ratio 20 30 50 100 200 100 W (1/8 HP)*1 When Using a Flange Drive Adapter 1500 (337) 200 W (1/4 HP), 1230 (276) 1680 (377) 2040 (458) 400 W (1/2 HP)*2 1300 (291) 1500 (337) 100 W (1/8 HP) 900 (202) Hollow Shaft Flat Gearhead 50 W (1/15 HP), 800 (179) 1200 (269) 60 W (1/12 HP) 30 W (1/25 HP) 450 (101) 500 (112)



^{*2:} The motor shaft speed is 100-3000 r/min



Flange Drive Adapter AGD580B

Standard AC Motors

Standard AC motors are used generally as a power source for automated equipment because they can be operated easily by connecting directly to an AC power supply. A standard AC motor supports various applications including high torque output, stopping or variable speeds. By using with a gear head, brake pack or speed controller, Standard AC Motors offer simple to use convenience and flexibility.

The Power Supply Frequency Determines the Speed

The basic speed (synchronous speed) of a standard AC motor is determined by the power supply frequency and the number of poles. Many of our standard AC motors have four poles, so their synchronous speed is as follows:

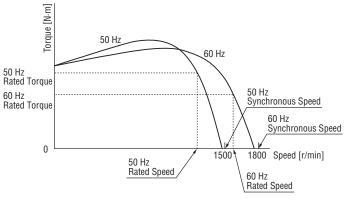
50 Hz: 1500 r/min 60 Hz: 1800 r/min

The actual speed varies according to the load torque.

With our motors, the speed roughly falls within the following ranges at a

load torque equivalent to the rated torque:

50 Hz: 1200 to 1300 r/min 60 Hz: 1450 to 1600 r/min



Speed - Torque Characteristics

Constant Speed AC Motors

Induction / Reversible Motors

World K Series



- Standard AC Motors
- Overheat Protection Built-in
- Long Life 10,000 hrs
- Right Angle Gearheads Available

KIIS Series



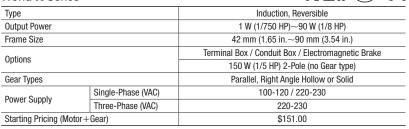


Use with Fuji Electric Inverter



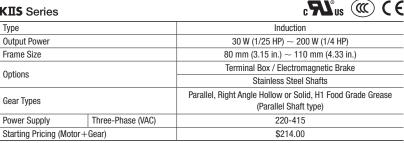
- For use with 1/8 HP up to 3 HP Three-Phase Motors
- Single-Phase 115 VAC or 230 VAC input, Three-Phase 230 VAC or Three-Phase 460 VAC input

World K Series



- Uni-Direction, Continuous Operation
- High Strength Gears, High Permissible Torque
- Long Life 10,000 hrs
- Low Noise

KIIS Series



Brother ie3 MMD Series



Features Electrocoat Paint

Single or Three-Phase

Туре

Output Dowo

• Pre-assembled, motor & gear

Brother ie3 Mid Series Helical / Hypoid Gear Type

• Slip fit "O" ring design for mounting in any direction

• Helical (parallel) and Hypoid (right angle) gear type motors



output i owei	400 W (1/2 III)* - 3 III
Speed Range (r/min)	90~3600 (3~120 Hz)
Options	Terminal Box / Electromagnetic Brake
Options	Stainless Steel Shafts
Gear Types	Parallel, Right Angle Hollow or Solid
Starting Pricing (Motor+Gear)	\$626.00

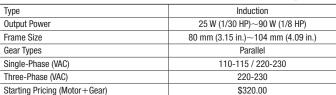
FPW Series IP67 Rated



- Conforms to IEC Standard IP67
- Pre-assembled, Motor & Gear
- Water Tight and Dust Resistant

Single-Phase / Three-Phase

FPW Series



Torque Motors Torque Control







TMP-1 Power Controller (sold separately) List Price: \$135.00

™ w (€

Single-Phase

WK Series

	11-11 0 1 1
Туре	Torque Motor
Output Power	3 W (1/250 HP)~23 W (1/38 HP)
Frame Size	60 mm (2.36 in.)~90 mm (3.54 in.)
Gear Types	Parallel
Single-Phase	110-115 / 220-230
Starting Pricing (Motor+Gear)	\$200.00

Applications

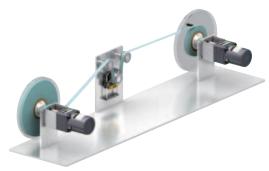
Belt Conveyor



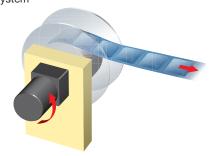
Pinch Conveyor



Tension Control



Packing System



Cooling Fans

Fans and Thermal Management

Today's fans are designed to move air allowing for cooling, controlling an area of space or for protecting electronics. Many of our fans come with alarm features designed for warning or for preventative maintenance. Oriental Motor helps make selecting the appropriate type of fan for today's applications simple.

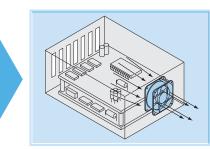
Axial Flow Fans

AC or DC Input

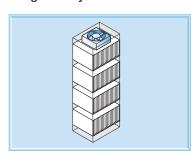




Device Ventilation and Cooling



Cooling Densely Mounted Devices

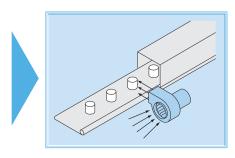


Centrifugal Blowers

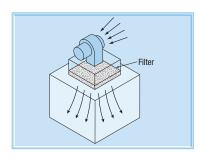
AC or DC Input



Air-Blow Cooling or Drying



Cooling with High Static Pressure

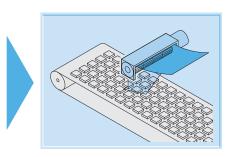


Cross Flow Fans

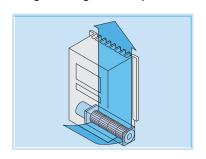
AC or DC Input



Uniform Cooling or Drying



Cooling for Long or Thin Spaces



Thermostat

Centigrade (°C)



Automatically turning it ON/Off with a Set Timer

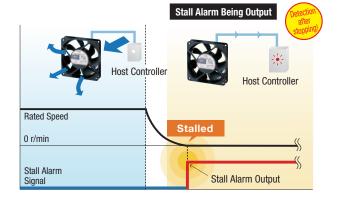


Alarm Types

Cooling fans with alarms allow for prevention of unexpected problems or malfunctions.

Locked Rotor Alarm

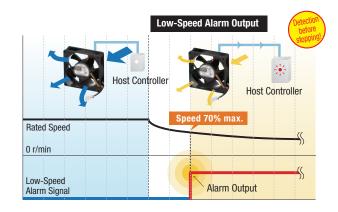
The fan will emit an alarm when the fan rotation has stopped. This will alert you to interruptions immediately, so that action / replacement can be made.



Low-Speed Alarm

The fan will emit an alarm when the fan slows down possibly due to the introduction of foreign particles or other problems. This helps with predictive maintenance.

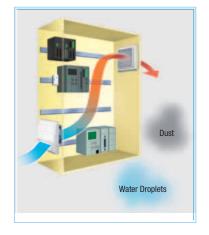
If multiple fans are running, it will also allow for replacement of only the fans experiencing a reduced cooling capacity.



Enclosure Types



- •AC or DC Input
- Complete Assembly
- IP2X, IP4X or IP55 Models
- Suction or Exhaust Type



Accessories







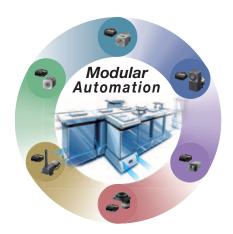
- Finger Guards
- Filters
- Screens
- Plug Cords

Modular Automation

Solutions to Accelerate Automation

Modular Automation-Compatible Products

- Layout-Free Equipment
- Improved Efficiency
- High-Mix Low-Volume Production
- Reduce Labor Shortages
- Space Saving
- Energy Saving



The Implementation of Layout-Free Automation Equipment and Lines is the Key to Flexibility Modular Automation-Compatible Products Support the Creation of Next Generation Automation

Companies need the flexibility to respond to changes in the external environment such as labor shortages, natural disasters and the constantly changing global situation. Production sites are increasingly adopting automation measures to replace humans for work such as transporting loads, working on production lines or doing work in difficult to access locations. In addition, the number of companies that are working to modularize equipment to allow line configurations to be reconfigured according to the situation is also increasing. The key to solving these issues is the creation of layout-free automation equipment and lines. Modular automation compatible products are a group of products that support the achievement of these goals.



The concept of flexible automation equipment and lines



- Use automated transportation instead of fixed conveyors
- The production line can be configured using modularized lightweight and compact equipment
- Eliminates the need to run AC power lines and extends range of movement



Elements necessary to achieve



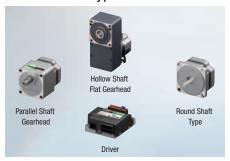
"Battery drive & DC input" and "Light & compact"

Consider modular automation-compatible products

Modular Automation-Compatible Product Line

"Modular Automation Compatible Products" are a group of products based on the shared concept of battery operation, compact size and lightweight. Ideal for installation in self-propelled equipment and mobile facilities, they contribute to the creation of flexible automation lines and modular automation, which will see increasing demand in the future.

Brushless DC Motors **BLV** Series **R** Type



- Low-speed operation from 1 r/min can be performed.
 Provides smooth drive performance.
- Both the motor and driver are significantly smaller and lighter.
- Contributes to development of compact, battery driven devices.

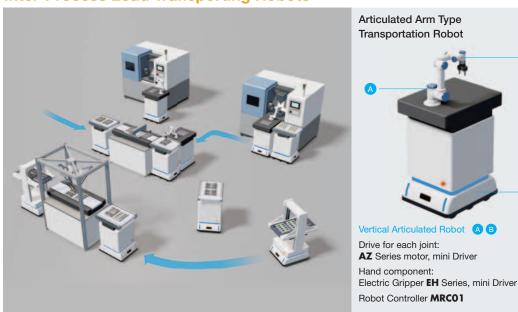
QSTEP AZ Series mini Driver & Motors/Actuators

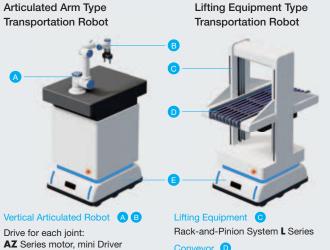


- Uses Oriental Motor's unique closed loop control.
- Equipped with the newly developed ABZO Sensor This makes an absolute system possible without a battery.
- The mini driver has been designed to be compact and lightweight to save control cabinet space in embedded applications.
 They can be connected to DC input motors and their on-board linear & rotary actuators. Contributes to the development of battery driven devices.

For Example, They Contribute to Following Layout-Free Projects:

Inter-Process Load Transporting Robots





Conveyor D

BLV Series **R** Type

Transportation Robot (Wheel-Driven)

Flexible Modular Line That Can Be Reconfigured to Match the Product



X-Y-Z Type Modularized Equipment



Distributed Driver Equipment

Distributed driver placement is possible thanks to the small size and light weight of the mini Driver.

This allows for reduced wiring and smaller power distribution panels. Smaller, lighted equipment designs are possible.

Modular **Automation-Compatible Products**

Robot Controller MRC01

A robot controller that allows for easy setting, programming and operation of custom-built robots using the AZ Series. Compatible protocol: EtherNet/IP



DC Axial Flow Fans **MD** Series

24 VDC input axial flow fans adapted to ventilation and cooling

Types: No alarm, with alarm, long life, speed control, waterproof



- ●EtherCAT® is a patented technology licensed from Beckhoff Automation GmbH (Germany) and is a registered trademark of that company.
- PROFINET is a trademark or registered trademark of PROFIBUS Nutzerorganisation e.V. (PNO).
- ■Modbus (RTU) is a registered trademark of Schneider Automation Inc.
 ●EtherNet/IP™ is a trademark of ODVA.
- ASTEP and ABZO Sensor are registered trademarks or trademarks of Oriental Motor Co. in Japan and other countries.

Environmental Efforts

Oriental Motor's Carbon Neutral Ini

Oriental Motor supports our customers' MOTION with consideration for the environment.

Oriental Motor has proactively supported activities that give consideration to global environmental conservation. Energy savings, conservation of natural resources and reduction of waste and carbon dioxide are implemented at various stages of the product lifecycle. By providing beneficial products that feature high efficiency, compact size, high power and long life, Oriental Motor hopes to be involved with various "motion" that our customers require, while contributing to environmental conservation activities

- Reduction and lightening of parts and materials
- Use of materials and parts with low environmental impact (green procurement measures)
- Reduction of paper use by converting operating manuals to digital versions

Procurement

- Use of recycled materials
- Reduced waste through products with longer lives
- Reduced waste by making the products more compact
- Easy-to-recycle products

- Reduced energy use during manufacturing
- Reduced consumption of resources during manufacturing
- Control of chemical substances used in manufacturing processes Reduction of waste and appropriate processing
- Control of chemical substances used in products



Decreased energy consumption during product use (development of energy-efficient

products)

Product Lifecycle Use

Installation

- Improved transportation efficiency through optimal packaging design
- Packaging that is easy to recycle
- Communication about the chemical substances contained in products
- Reduced waste through optimally-designed packaging
- Reduced wiring with network-compatible products
- Reduced waste through products with longer lives

1 Energy Savings (High Efficiency)

A motor converts electric energy into mechanical energy. Energy savings require higher efficiency by reducing the energy loss from the motor. Going forward, Oriental Motor will surpass the international standards with compact, precision motors aimed at higher efficiency.

(2)Conservation of Natural Resources and Longer Life

Disposa

We have saved on natural resources by producing compact, more efficient products, thereby making more effective use of the natural resources in the product lifecycle. In the future we will promote longer product life and less wiring to match product features.

(3)Controlling Chemical Substances in Products

Oriental Motor uses green procurement standards that take into consideration the global electrical and electronic industry standard IEC 62474 and customer requirements to curb the chemical substances in products.

*IEC 62474: Material declaration for products of and for the electrotechnical industry

Brushless Motors

Simple operation

BMU Series

AC Input



Small board type

BLH Series

DC Input



(a) Green Procurement

Manufacturing

Distribution

Products, parts, materials, packaging, etc. with a low environmental impact are given priority in procurement. The basic requirements are established as "Green Procurement Standards", which are promoted during business transactions. For details, refer to "Green Procurement" on the Oriental Motor website.

(b) Measures and Responses to Chemical Substances in Products

- RoHS Directive Compliance Initiatives for the EU
- REACH Regulation Compliance
- Initiatives Concerning the Measures for Administration of the Pollution Control of Electronic Information Products Act (People's Republic of China)
- Other Regulations Concerning Handling of Chemical Substances in Products
- Global Regulations & Standards/Management of Chemical Substances in Products WEB

Brushless Motors Fans EMU Series

AC Input



High Torque Stepper Motors

PKP Series



Environmental Policy

Oriental Motor's Basic Environmental Philosophy and Environmental Policy

● ISO 9001 and ISO 14001 WEB

Before Selecting a Product

Scope of Intended Applications

Our products are designed and manufactured for use in general industrial applications. They are not intended for use in nuclear power generation, aerospace, railway, vehicle, entertainment machinery, safety equipment, medical equipment or any other application having a significant effect on human life or property.

Safety Precautions

Before using any product, carefully read the "operating manual" to ensure correct operation.

Return, Replacement and Repair After Delivery

- ORIENTAL MOTOR U.S.A. CORP. is confident that you will be completely satisfied with your purchase. In the unlikely event that a delivered product has been damaged during shipping or if you receive an incorrect order, ORIENTAL MOTOR U.S.A. CORP. will correct the problem. Please contact your local sales office or distributor where the product was purchased.
- If you need to return a product because of a technical issue, please contact ORIENTAL MOTOR U.S.A. CORP. technical support at 1-800-468-3982 (847-871-5931 or 310-715-3303 if outside the USA & Canada) to try to determine the cause of the problem. If your problem cannot be resolved, you will receive instructions on how to obtain an RMA number and how to return the product.

Lead Time

Oriental Motor's lead time is characterized by best in class, with many of our catalog products available to ship in 3 to 9 business days (for orders placed before 12pm PST). Your order is shipped using only reputable carriers or any carrier of your choice to ensure on-time and damage free-delivery. Our manufacturing processes support our fast delivery and short lead time to allow us to support your needs. Our Just-In-Time production system allows the manufacturing of an order with little notice, in any quantity requested. Additionally, our one-byone process allows us to manufacture one product as easily as one thousand.

In addition, Oriental Motor will quote "Available to Ship" shipping dates for guaranteed quantities on our website for most products. For larger quantities please contact your local sales office.

Warranty and Limitation of Liability

Warranty

Oriental Motor U.S.A. Corporation (the "Company") warrants to the first end user Buyer that the products and parts thereof, when shipped will be free from defects in materials comprising the same and in the Company's workmanship. If any such defects exist or later appear, the Company shall undertake, at its sole expense, prompt remedial action as stated herein to correct the same; provided however, that the Company shall have no obligation or liability under this warranty unless it shall have received written notice specifying such defects no later than two (2) years from the date of shipment.

LIMITATION OF LIABILITY

THE COMPANY SHALL HAVE NO LIABILITY WHATSOEVER IN ANY EVENT FOR PAYMENT OF ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING WITHOUT LIMITATION, DAMAGES FOR INJURY TO ANY PERSON OR PROPERTY. BY ACCEPTING THE PRODUCTS AND/OR PARTS THEREOF, THE FIRST END USER BUYER OR SUBSEQUENT USER AGREES THAT THE COMPANY SHALL NOT BE LIABLE FOR INDEMIFICATION OR CONTRIBUTION (IN WHOLE OR IN PART) EITHER EXPRESSLY OR BY IMPLICATION. IF FOR ANY REASON OF THE FOREGOING PROVISIONS SHALL BE INEFFECTIVE, THE COMPANY'S LIABILITY FOR DAMAGES ARISING OUT OF ITS MANUFACTURE OR SALE OF ITS PRODUCTS OR PARTS, OR USE THEREOF, WHETHER SUCH LIABILITY IS BASED ON WARRANTY, CONTRACT, NEGLIGENCE, STRICT LIABILITY IN TORT OR OTHERWISE. SHALL NOT IN ANY EVENT EXCEED THE FULL PURCHASE PRICE OF SUCH PRODUCTS AND PARTS THEREOF.

Any action against the Company based upon any liability or obligation arising hereunder any law applicable to the sale or its products or parts thereof, or the use thereof, must be commenced within two (2) years after the cause of such actions arises.

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